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Description

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3 Method for determination of a load characteristic which 4 indicates the load on electrical primary components

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So-called automation systems are normally used nowadays in 6 7 order to control and monitor automated processes. The automated processes may, for example, be technical processes, automated 8 production processes and distribution systems for electrical 9 power, for example electrical power supply lines or electrical 10 11 power supply networks. Automated processes such as these have primary components, that is say components which 12 to 13 directly associated with the process; in the case of electrical power distribution system, such primary components 14 15 may, for example, be power supply lines, circuit breakers, generators, converters and transformers.

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An automation system for an automated process normally has field appliances which are connected to the primary components of the respective process, are arranged close to the process and use suitable measurement converters, such as flowmeters and concentration meters as well as current transformers and voltage transformers, to obtain specific measurement data from the process. The process can be monitored and controlled on the basis of this measurement data. The measurement data may, for example, be passed to suitable output appliances, for example screen displays, and may be displayed there, for example in the form of graphics or tables, to the operator of the respective process.

In addition to the actual measurement data, field appliances 1 can also, for example, produce information about the respective 2 operating state of the primary components connected to them. 3 For example, in this context, German Laid-Open Specification 4 5 DE 100 50 147 Al discloses a value which indicates the state of machines being obtained by calculation of 6 statistical 7 characteristics from measurement data recorded by the field appliance, and part of which is processed further by computer. 8 9 Statistical characteristics such as these are, according to the laid open specification, for example mean values, maximum and 10 11 minimum values, standard deviations and variances. Statistical characteristics calculated for successive time periods are in 12 13 each case added to one another in order to characterize the 14 machine state; for example, a measure of the aging or wear of 15 the respective primary components is found on the basis of the 16 rate of change of these characteristics.

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Furthermore, US Patent Specification US 6,490,506 B1 discloses a method in which various measured values, for example the mass flow of a liquid through the turbine, are recorded by means of sensors on a turbine. These measured values are supplied to a monitor in which, for example, the operating efficiency of the turbine or its wear is determined.

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The invention is based on the object of obtaining, as simply as possible, details about the instantaneous load state of primary components of an electrical power supply system.

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29 According to the invention, this object is achieved by 30 proposing a method for determination of a

- characteristic, which indicates the load 1 level
- electrical primary components and in an electrical power 2
- 3 distribution network, in which method the following steps are
- 4 carried out:
- 5 description values which describe an operating state of
- 6 the primary component are recorded by means of a sensor
- 7 which is connected to a field appliance which carries out
- functions relating to the 8 automation of the
- distribution network, 9
- 10 an overall sum of the description values is determined
- 11 over the duration of at least one predeterminable time
- interval in order to form a load intermediate value, and 12
- 13 the load characteristic is produced as a function of the
- magnitude of the load intermediate value in comparison to 14
- 15 a predeterminable load limit value.
- 17 major advantage according to the invention is that
- 18 information about the instantaneous load of state the
- 19 respective primary component of a power distribution network
- can be obtained by means of simple computation operations in 20
- 21 addition of the description values over
- predetermined time period and of a value comparison, that is to 22
- example, quotient formation from 23 а the

intermediate value and the load limit value. Information such

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- as this makes it possible, for example, to distribute the power
- 26 flow more uniformly in a power supply network, and thus to
- the more effectively 27 overall network operate and
- 28 cost-effectively. In this context, in particular measured
- 29 values of a primary measurement variable, or else, for example,
- numerical values for counting, for example switching operations 30
- switch, should be regarded as description values. 31 of

Description values may be in analog or digital form.

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- 34 As an advantageous development of the method according to the
- 35 invention, is possible to provide for
- 36 characteristic to be

emitted from the field appliance or from the field appliance or from a data processing device which is connected to the field possible to the appliance. This makes it emit characteristic without major additional effort, for example for specific output systems, from the field appliance itself or from a data processing device which is nowadays normally connected to it. The output may, for example, be in visual or audible form. 

Furthermore, according to a further advantageous embodiment of the method according to the invention, it is possible to provide for a load signal to be produced and emitted from the field appliance or from a data processing device which is connected to the field appliance as a function of the magnitude of the load characteristic, when the load characteristic indicates a particularly low and/or a particularly high load on the primary component. This makes it possible, for example, for a warning message to be produced in the form of the load signal for the operator of an automation system when the corresponding component is only lightly loaded or is loaded to its load limit. Within the scope of the invention, it is, of course also possible to produce a plurality of load signals, for example in a different form or for different receivers.

 According to one advantageous development of the method according to the invention, a sensor which is already provided in an automation system is also used to record the description values. This means that no additional sensor, such as a measurement converter, need be connected to the field appliance for detection of the load characteristic, so that there is no need for any complexity or any costs for additional components. Conventional functions of the field appliance

which are already provided may, for example, be protective and monitoring functions, or recording functions.

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4 According to one advantageous refinement of the 5 according to the invention, measured values of a primary variable are used as description values. 6 In this case, 7 flowing through the primary component advantageously be used as the primary measurement variable. 8

9 Current measured values represent conventional, frequently used

10 measurement variables in electrical power supply systems.

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12 It is likewise also advantageously feasible to use a voltage 13 is applied to the primary component as the 14 measurement variable. Voltage measured variables likewise 15 represent conventional, frequently used measurement variables 16 in electrical power supply systems. Furthermore, a temperature 17 of the primary component can also advantageously be used as the 18 primary measurement variable. The load of specific primary 19 components, such as electrical supply lines or transformers, can also be indicated comparatively easily with the aid of 20 21 temperature measured values.

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A further advantageous embodiment of the method according to the invention is for the load characteristic to be produced repeatedly, and for successive load intermediate values to be added in a sum memory, forming an aging characteristic. This allows an aging characteristic which indicates aging of the respective primary component to be formed in a particularly simple manner by adding successively determined load characteristics. By way of example, an aging characteristic such as this can be used

in order to determine an optimum servicing time for the primary component.

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In this case, it is also regarded as advantageous for the aging 4 5 characteristic to be emitted from the field appliance or from a data processing device which is connected to the 6 appliance. 7 This makes it possible to emit the characteristic in an advantageous form, without any further 8 complexity. This characteristic may be emitted visually or 9 audibly, analogously to the load characteristic. 10

Furthermore, it is regarded as being advantageous in this case 1 if an aging signal is produced as a function of the magnitude 2 of the aging characteristic in comparison to a predetermined 3 aging limit value for the field appliance or a data processing 4 5 device which is connected to the field appliance, and the aging emitted from the field appliance or is 6 7 processing device. An appropriate signal can be produced in this way, for example, when the corresponding primary component 8 needs to be serviced in the near future. To a very large 9 10 extent, this avoids unnecessary servicing work or checks of the primary component. A plurality of aging 11 signals can produced, analogously to the production of a plurality of load 12 13 signals.

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Furthermore, in this context, it is regarded as advantageous for the sum memory to be set to the value zero on starting up the primary component. This is particularly appropriate in the case of primary components which are being used for the first time.

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As an alternative to this, in the case of primary components which have already been used in the past or have been stored for a relatively long time period, it may be advantageous for the sum memory to be set to a start value, which takes account of previous use of the primary component, on starting up the primary component.

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One advantageous development of the method according to the invention also provides that if the primary component is a circuit breaker, the description values are in each case determined only while the switching contacts of the circuit breaker are open. In the case of a circuit breaker, this allows load characteristics and any

aging characteristic which may possibly be produced to be produced exclusively on the basis of the time period during which the switching contacts of a circuit breaker are open, during which time period the circuit breaker is particularly heavily loaded, as a result of arc formation.

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14 15 Furthermore, it may be advantageous if the primary component is a circuit breaker, the number of switching processes carried out by the circuit breaker is also determined by the field appliance, an aging switching value is determined from this number of switching processes, and the aging switching value or a warning message derived from it is emitted from the field appliance or from a data processing device which is connected to the field appliance. This also allows the aging of a circuit breaker to be indicated on the basis of switching processes which have already been carried out.

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18 In order to explain the invention further:

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Figure 1 shows a block diagram of one exemplary embodiment of a field appliance, which is connected to a power transmission network, for production of a load characteristic,

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25 Figure 2 shows a block diagram of a further exemplary
26 embodiment of a field appliance, which is connected
27 to a power transmission network, for production of a
28 load characteristic and of an aging characteristic,

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30 Figure 3 shows a method scheme for one exemplary embodiment of 31 a method for determination of a load characteristic, 32 and

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Figure 4 shows a further exemplary embodiment of a field appliance, which is connected to a power transmission network, in the form of a block diagram.

Figure 1 shows a schematic block diagram of one exemplary 1 embodiment of a field appliance for production of a 2 characteristic which indicates the load on a primary component 3 in an electrical power supply network. A line section 1 of a 4 5 power transmission network, which is not shown in any more detail, or of a power transmission line has a primary component 6 7 2, which is indicated only schematically. By way of example, this primary component may be a line part of the line section 8 a circuit breaker, 9 a transformer, а generator 10 converter. The components that have been mentioned by way of 11 example are part of the power transmission network itself, as primary components. The primary component 2 is connected to a 12 13 3, for example a measurement converter, 14 indicated only schematically in Figure 1 and is 15 connected on its output side to an input 4 of a field appliance 16 5. The field appliance 5 is, for example, part of an automation 17 system for automation of the power supply network. The input 4 of the field appliance 5 is connected to an addition module 7, 18 19 which is in turn connected by a control input to a timer 8. The 20 addition module 7 is also connected on the output side to a 21 first limit value module 9.

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The method of operation of the arrangement illustrated in Figure 1 will be described in the following text. Primary description values M, for example primary measured values of a primary measurement variable, that is to say of a measurement variable which can be detected directly on the primary component, which are suitable for description of the operating state of the primary component 2, are recorded by means of the sensor 3. In a situation such as this, by way of example, the primary measurement variable may be the temperature of the

primary component, a voltage applied to it or a current flowing 1 through the primary component. Primary variables which are 2 based on a current and voltage may, for example, exist in the 3 form of instantaneous values, root mean square values, maximum 4 5 values or average values. Furthermore, it would also 6 possible for the primary measurement variables to be in the form of air humidity or, in the case of rotating machines such 7 8 as generators, a torque that is applied to a shaft, or its speed of revolution. Other primary description values may, for 9 example, be numerical values which indicate the number of 10 switching operations of a switching component, as well as event 11 signals which, for example, indicate that a limit value has 12 13 been exceeded. Primary description values may be in analog or digital form. The primary description values M are recorded by 14 the sensor 3 and are converted to measured values  $\hat{\mathbf{M}}$  which are 15 proportional to the primary description values M. Furthermore, 16 17 if necessary, the primary description values M may also be 18 digitized in the course of this conversion by the sensor 3, so that the description values M can be transmitted in digital 19 form. The description values  $\widetilde{M}$  are then supplied to the input 20 4 of the field appliance 5, and are passed from there to the 21 input of the addition module 7, where the time profile of the 22 description values  $\widetilde{M}$  is added during a time interval which is 23 predetermined by the timer 8. As the result of the addition 24 25 process, the addition module 7 produces a load intermediate value K\* at its output, and this is supplied to the limit value 26 27 module 9, which compares the load intermediate value K\* with a predeterminable load limit value, 28 and produces 29 characteristic K<sub>1</sub> as function of the result a this 30 comparison. By way of example, a high load characteristic  $K_1$ 31 can be produced in this way when the ratio of the load 32 intermediate value K\* to the load limit value is close to 33 unity; conversely, a low

load characteristic  $K_1$  can be produced when this ratio is close to 0.

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The load characteristic  $K_1$  may be emitted from the field 4 5 appliance by means ο£ an output device, which is illustrated in any more detail in Figure 1. By way of example, 6 the output device may be a device for visual indication of the 7 8 load characteristic K<sub>1</sub>, such as a display or a screen, or may be a device for audible output of the load characteristic, such 9 as a signal horn or a loudspeaker. 10

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12 A load characteristic K<sub>1</sub> produced in this way makes it simple for the operator of the automation system for the power supply 13 network to optimize the load on specific primary components. 14 15 For example, the load characteristic  $K_1$  can be used to identify lightly loaded line sections of the power supply network and, 16 17 as a consequence of this to distribute more electrical power onto such line sections. Analogously, very lightly loaded or 18 very heavily loaded transformers, generators and other primary 19 20 components of the power supply network can be identified, so 21 that it is possible in this way to distribute the overall load more uniformly throughout the entire power supply network by 22 23 redistribution of electrical power - to the extent that this is 24 feasible. This allows a power supply network to be operated 25 more effectively overall, and thus also considerably more cost-effectively. 26

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Figure 2 shows a further exemplary embodiment of a field appliance for production of a load characteristic and of an aging characteristic determined from it. The major aspects of the method of operation for production of the load characteristic are the same as those already explained with reference to Figure 1. The

1 corresponding components are thus identified by the same
2 reference symbols.

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4 The additional functions of the field appliance 5 in comparison 5 to those in Figure 1 will be described in the following text. As can be seen from Figure 2, the limit value module 9 also 6 produces one or more load signals  $W_1$  as a function of the 7 load characteristic K<sub>1</sub> 8 of the when 9 characteristic  $K_1$  is very high or very low. A load signal  $W_1$ 10 such as this may either be emitted directly to the field 11 appliance 5, for example visually or audibly, or supplied to an input of a data processing device 10 which, for 12 is arranged in a central control station, 13 communication line 12 which is suitable for this purpose. The 14 15 load signal W1 can be processed further by means of the data processing device 10, or it can be emitted in some suitable 16 17 form again. Furthermore, it is likewise possible for the load characteristic  $K_1$  to be emitted directly from the 18 19 appliance 5 to the data processing device 10 which, comparison with a load limit value, either indicates the load 20  $K_1$  directly or emits a 21 characteristic load signal analogously to the operation of the limit value module 9. The 22 23 last-mentioned case would thus correspond to the 24 production being moved to the data processing device 10.

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31 32 The load signal  $W_1$  can be produced as a function of the magnitude of the load characteristic  $K_1$ , for example, when the primary component is only very lightly loaded. In the same way, the load signal  $W_1$  can be produced when the primary component is very heavily loaded. It is also possible to provide a combination of both conditions for the load signal  $W_1$ ; it is thus produced in this case when the load on the primary component is light or heavy.

It is also possible for the load signal  $W_1$  to be indicated, for 1 example, in the form of a type of traffic light, in which a red 2 indication indicates that a primary component is loaded close 3 to its load limit, an amber lamp indicates that the primary 4 5 component is loaded in an intermediate load range, and a green lamp indicates that the primary component is very lightly 6 loaded. Quite clearly, an indication such as this may in each 7 case be modified, for example in terms of colors, in accordance 8 with the respective requirements. 9

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A further function which is added in Figure 2 in comparison to the field appliance 5 in Figure 1 comprises the production of a so-called aging characteristic K2 for the primary component 2. For this purpose, the load intermediate values K\* which are generated by the addition module 7 during successive time periods are supplied successively to a sum limit 13, in which they are in turn added. This addition process results in a respective aging characteristic K2, which is emitted at one output of the sum memory 13. This aging characteristic K2 thus, so to speak, indicates the accumulated load on the respective primary component up to the current time, and can thus be used to determine the aging of the primary component 2. For example, this can be used to determine an optimum time for servicing, repair or replacement of the primary component 2. The aging characteristic  $K_2$  may either be emitted directly from the field appliance 5 (this is not illustrated in this form in Figure 2), or may first of all be supplied to a further limit value module the compares aging characteristic predetermined aging limit value. Depending on the magnitude of the aging characteristic  $K_2$  in comparison to this aging

limit value, an aging signal  $W_2$  can in each case be produced 1 which, once again analogously to the load signal W1, is emitted 2 from the field directly appliance 5 3 or transmission to the data processing device 10 via a suitable 4 5 transmission line 15 from the data processing device 10. By way of example, the aging signal  $W_2$  may indicate whether the 6 7 primary component 2 needs to be serviced or, possibly, whether the overall load-specific life of the primary component 2 will 8 be reached in the near future, and it must thus be replaced. A 9 10 visual indication of the aging signal W2 may once again be 11 provided, for example, in the form of a traffic indication (for example green: little aging, amber: medium 12 13 aging, red: close to the age limit or "servicing required").

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15 The further limit value module 14 may also be moved from the 16 field appliance 5 to the data processing device 10.

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The sum memory 13 has an initial value range 16, in which a start value can be entered for the addition of the intermediate values K\* in order the to form characteristic K2. In the case of a new (unused) primary component, zero is normally entered in this case as the start value, since the entire load-specific life of the component is still in the future. If the primary component has already been used once, or other aging of the primary component has taken place, for example as a result of unfavorable environmental influences, such as high air humidity or temperature during storage of the primary component, the start value can also be set to a value other than zero, in order to indicate that a certain amount of aging of the primary component has already taken place. This at the same time shortens the

load-specific life of the primary component that still remains
before its maximum aging limit is reached.

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Figure 2 also illustrates a functional block 6 by means of 4 which the field appliance 5 can carry out further automation 5 functions for the power supply network or the primary component 6 For example, functions such as these may be protective 7 8 functions for monitoring of compliance with specific operating parameters by the primary component 2; however, these functions 9 may also include a recording function for recording and storage 10 of time profiles of the description values  $\widetilde{\mathbf{M}}$  . As can be seen 11 from Figure 2, the same description values  $\hat{\mathbf{M}}$  as those which 12 13 are also used to determine the load characteristic K1 are applied to the input side of the functional block 6. This 14 particularly advantageously allows a plurality of functions of 15 the field appliance to be carried out on the basis, 16 17 example, of measured values of only a single measurement 18 variable, for example of a root mean square current value, so that, when by way of example a field appliance which can 19 20 already carry out the functions contained in the functional block 6 is upgraded by the addition of a further function for 21 the production of the load characteristic  $K_1$  and of the aging 22 23 characteristic K2 as well, no further components such additional sensors or measurement converters are required. The 24 25 load characteristic  $K_1$  and the aging characteristic  $K_2$  can thus be produced in this way without any additional costs. 26

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The components of the field appliance shown in Figures 1 and 2, for example the addition module 7, the timer 8 and the limit value modules 9 and 14, should in this context be regarded only as functional modules and therefore need not be in the form of components of the field appliance 5 in their own right. In fact, nowadays, it is normal for functional modules such as these to be in the form of control software for the field

Appliance 5. Individual modules of the control software would 1 then carry out the functions of the function modules that have 2 3

been mentioned.

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5 Once again, a method for production of a load characteristic  $K_1$ and of an aging characteristic  $K_2$  are illustrated by way of 6 example in Figure 3, in the form of a schematic flowchart. 7

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Primary description values M are detected in a detection step and, after conversion and possibly digitization, transferred as description values  $\widetilde{\mathbf{M}}$  to an addition step 22. A load intermediate value K\* is produced in this addition step 22 by addition of the description values M over a predetermined time period. This intermediate value K\* is supplied to a comparison step 23, where it is compared with a load limit value, and a load characteristic  $K_1$  is produced on the basis of the magnitude of the load intermediate value K\* in comparison to the load limit value. Furthermore, a load signal  $W_1$  can optionally be produced when the load characteristics  $K_1$  are very high or very low. The load characteristic  $K_1$  and, appropriate the load signal W1, is or are emitted in a suitable form in an output step 24 which ends this branch of the method illustrated in Figure 3.

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In parallel with the emission of the load characteristic  $K_1$  and of the load signal  $W_1$  in the output step 24, the use of the method can also be ended at step 22, and the primary description value recording can start again with the detection results in a sequence of successive This characteristics  $K_1$  and load signals  $W_1$  being produced.

Optionally, however, step 2 can also be followed by a further 1 addition step 25 in which the respective load intermediate 2 values K\* are now added up, thus forming an accumulated sum of 3 4 the load intermediate values K\*. This results in a so-called aging characteristic K2 being produced, which indicates the 5 wear or the aging of the corresponding primary component. The 6 aging characteristic K2 can optionally be supplied to a further 7 26, in which the 8 comparison step respective characteristic K2 is compared with an aging limit value, and an 9 aging signal  $W_2$  is produced on the basis of the magnitude of 10 11 the aging characteristic  $K_2$  in comparison to the aging limit value, and is finally supplied to a further output step 27. 12

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14 The limit value comparison in the step 26 may in fact also be 15 omitted, with the aging characteristic  $K_2$  in this case being 16 emitted directly in the output step 27.

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18 After the step 25, the method is started again with the 19 detection step 21, and a new run starts.

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Finally, Figure 4 shows a further exemplary embodiment of a field appliance for production of a load characteristic. Figure 4 essentially matches Figure 2. Identical components are also once again provided with the same reference symbols in this case. The following analysis is based on the assumption that the primary component 2 (see, for example, Figure 1) is an electrical circuit breaker 2a.

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29 A switching operation detection device 31 is additionally 30 connected to the electrical circuit breaker 2a in

Figure 4. The switching operation detection device 31 can, as 1 is shown in Figure 4, have the same primary description values 2 3 M of the primary component, that is to say of the circuit 4 breaker 2a, applied to it as the integration module 7; however, 5 it is also feasible for other primary description values to be switching operation detection 6 to the 7 Furthermore, the switching operation detection device 31 may converter contain a device, in 8 order to proportional description values, which 9 correspond to 10 primary description values. The switching operation detection device 31 is used to identify switching processes of the 11 circuit breaker 2a, for example on the basis of characteristic 12 13 current profiles. Whenever a switching operation such as this 14 is detected, a switching signal S is emitted to the field 15 appliance 5.

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17 In contrast to the arrangement illustrated in Figure 4, the 18 switching operation detection device 31 may, however, also be 19 included within the field appliance 5.

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21 The switching signal S is transmitted to an assessment module 22 32, which counts the switching operations carried out by the 23 circuit breaker 2a and compares this total with the maximum number of switching processes intended for the circuit breaker 24 25 The assessment module 32 then emits an aging switching value A, which can in turn be emitted directly at the field 26 27 appliance 5, or can be emitted after transmission via communication line 33 to the data processing device 10. 28 29 aging switching value A can in this case directly indicate the number of switching processes already carried out or else, for 30 example, the number of switching processes which can still be 31 carried out. Furthermore, an indication can also be displayed 32 33 analogously to the load characteristic  $K_1$  and to the aging 34 characteristic K2 in the form of a colored traffic light 35 indication,

in which case, for example, green indicates that a small number of switching processes have already been carried out, amber that a medium number of switching processes have already been carried out, and red that the number of switching processes carried out is close to the maximum possible number of switching processes which may be carried out.

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When the primary component is a circuit breaker 2a, in order to determine the load characteristic  $K_1$  on the basis, for example, of the route mean square value of a current flowing through the switching contacts of the circuit breaker, the current which shall be considered is, in particular, that current which flows in the form of an arc between the switching contacts during the process of opening the circuit breaker, since the switching contacts are subject to severe loads and wear during this time, and this contributes to the aging of the circuit breaker. By way of example, in a situation such as this, the field appliance identifies an opening process of the circuit breaker and records description values  $ilde{M}$  for determination of the load characteristic  $K_1$  only at this time. The aging characteristic K<sub>2</sub> for a circuit breaker is likewise then determined only on the basis of load intermediate values K\* determined during opening of the switching contacts.